SAFETY DATA SHEET

1. Identification

Product identifier Paragon® MC 20A
Recommended use For Industrial Use Only
Recommended restrictions None Known.

Manufacturer/Supplier information

Company name: FRC Global
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Suite 1200 #3008
Wilmington, DE 19801
Product Support/Technical Services
Phone: (514) 931-5711
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2. Hazard(s) identification

Classified hazards

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.
This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves, protective clothing, and eye protection. Dust may cause cancer.

Label elements

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.
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Hazard(s) not otherwise classified (HNOC)

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3. Composition/information on ingredients

Chemical Name	Common Name/Synonyms	CAS Number	%
Magnesium Oxide		1309-48-4	*
Calcium Oxide		1308-38-9	*
Quartz (SiO_2)		14808-60-7	*
Iron Oxide		1309-37-1	*
Aluminum Oxide (Non-Fibrous)		1344-28-1	*

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Direct contact with the eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep the victim under observation. Symptoms may be delayed.

General information If concerned: Get medical advice. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media

Not available.

Specific hazards arising from the chemical

Not available.

Special protective equipment and precautions for firefighters

Not available.

6. Accidental release measures

Personal precautions, protective equipment, and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see Section 8 of the SDS.

Methods and materials for containment and cleaning up

Stop the flow of material, if this is without risk. Following product recovery, flush the area with water. For waste disposal, see Section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses, or onto the ground.

7. Handling and storage

Precautions for safe handling

Minimize dust generation and accumulation. Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink, or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in the original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	*Type*	*Value*	*Form*
Magnesium Oxide (CAS 1309-48-4)	PEL	15 mg/m^3	Total particulate.
Aluminum Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m^3	Respirable fraction.
Calcium Oxide (CAS 1305-78-8)	PEL	5 mg/m^3	

US OSHA Table Z-3 (29 CFR 1910.1000)

Components	*Type*	*Value*	*Form*

Quartz (SiO_2) (CAS 14808-60-7)	TWA	0.3 mg/m^3 0.1 mg/m^3 2.4 mppcf	Total dust. Respirable. Respirable.

US ACGIH Threshold Limit Values

Components	*Type*	*Value*	*Form*
Magnesium Oxide (CAS 1309-48-4)	TWA	10 mg/m^3	Inhalable fraction.
Aluminum Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m^3	Respirable fraction.
Quartz (SiO_2) (CAS 14808-60-7)	TWA	0. 025 mg/m^3	Respirable fraction.
Calcium Oxide (CAS 1305-78-8)	TWA	2 mg/m^3	

US NIOSH: Pocket Guide to Chemical Hazards

Components	*Type*	*Value*	*Form*
Quartz (SiO_2) (CAS 14808-60-7)	TWA	0.05 mg/m^3	
Calcium Oxide (CAS 1305-78-8)	TWA	2 mg/m^3	

Biological limit values No biological exposure limits were noted for the ingredient(s).

Exposure guidelines Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical-resistant gloves.

Other Wear suitable protective clothing. Use of an impervious apron is recommended.

Respiratory protection Use a NIOSH/MSHA-approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General Hygiene Considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Solid.
Form	Solid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage, and transport.
Chemical stability	Material is stable under normal conditions

Possibility of hazardous reactions

No dangerous reaction is known under conditions of normal use.

Conditions to avoid

Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the proper protection, seek advice from a safety professional. The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form before shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and, in that condition, the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to pre-cured shapes.

Incompatible materials

Phosphorus. Chlorine.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. Contact your sales representative for clarification.

Hazardous decomposition products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

- Inhalation: Toxic if inhaled.
- Skin contact: Toxic in contact with skin. Causes skin irritation.
- Eye contact: Direct contact with eyes may cause temporary irritation.
- Ingestion: Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical, and toxicological characteristics:

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity	Toxic if inhaled. Toxic in contact with skin.
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data is available to indicate product, or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However, in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicate dust, and organic fibers, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled. This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
US OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	Not listed.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.

Chronic effects	Prolonged inhalation may be harmful. . Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bio-accumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	This product, in its present state, when discarded or disposed of, is not hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Hazardous waste code	Not applicable.
Waste from residues / unused products	Not available.
Contaminated packaging	Not available.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)	Not listed.
SARA 304 Emergency release notification	Not regulated.
US OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous Chemical
No.

SARA 313 (TRI reporting)

Chemical Name	*CAS number*	*% by wt.*
Aluminum Oxide (Non-Fibrous)	1344-28-1	*

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130) Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

US California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)
Not listed.

US Massachusetts RTK - Substance List
Magnesium Oxide (CAS 1309-48-4)
Aluminum Oxide (Non-Fibrous) (CAS 1344-28-1)
Quartz (SiO_2) (CAS 14808-60-7)
Calcium Oxide (CAS 1305-78-8)

US New Jersey Worker and Community Right-to-Know Act
Magnesium Oxide (CAS 1309-48-4)
Aluminum Oxide (Non-Fibrous) (CAS 1344-28-1)
Quartz (SiO_2) (CAS 14808-60-7)
Calcium Oxide (CAS 1305-78-8)

US Pennsylvania Worker and Community Right-to-Know Law
Magnesium Oxide (CAS 1309-48-4)
Aluminum Oxide (Non-Fibrous) (CAS 1344-28-1)
Quartz (SiO_2) (CAS 14808-60-7)
Calcium Oxide (CAS 1305-78-8)

US Rhode Island RTK Aluminum Oxide (Non-Fibrous) (CAS 1344-28-1)

US California Proposition 65
This product contains a chemical known to the State of California to cause cancer.

US California Proposition 65 - CRT: Listed date/Carcinogenic substance
Quartz (SiO_2) (CAS 14808-60-7) Listed: October 1, 1988

16. Other information, including date of preparation or last revision

This information is supplied to be informative and to alert the user of the material. The ultimate compliance with federal, state, and/or local regulations concerning the use of this material, or compliance with respect to product liability, rests solely upon the purchaser thereof.

Prepared by: FRC Global
Date: October 2020

DISCLAIMER: Reasonable care has been taken in the preparation of the information provided, and believed to be correct as of the issue date. However, FRC Global makes no representation or warranties and assumes no responsibility as to the completeness and accuracy thereof. Users must make their own determination as to the suitability of the product for their purpose before use. FRC Global will not be responsible for any damages of any nature directly or indirectly whatsoever resulting from the use of, reliance upon, or misuse of the information contained herein.

End of Safety Data Sheet